



Figure 3. Internal functional diagram of the MAX4173.

However, when series resistors are inserted between the R_{SENSE+} and R_{SENSE-} terminals of a sense resistor, and $RS+$ and $RS-$ pins of the part to implement differential/common-mode filters (as shown in Figure 1 and Figure 2), the chip behaves as though R_{G1} and R_{G2} have been modified. From the above equation, it is apparent that modifying a trimmed R_{G1} introduces a gain error. Further, since the absolute value of R_{G1} can vary by as much as $\pm 30\%$, this gain error can also vary by $\pm 30\%$ and cannot be controlled or predicted between multiple parts. The only way to control this gain error is, therefore, to ensure that the input series resistor, $R_{SERIES+}$, is small compared to R_{G1} .

Additionally, a mismatch between resistors R_{G1} and R_{G2} is "converted" by the device's input bias currents into an input offset voltage. The MAX4173 and [MAX4372](#) data sheets show that bias current I_{RS-} is twice I_{RS+} , and therefore, any resistor in series with R_{G1} ($R_{SERIES+}$) should be twice that in series with R_{G2} ($R_{SERIES-}$) to cancel the input offset voltage. Similar bias current characteristics are also present for the following current-sense amplifiers: MAX4073, MAX4172, MAX4373–5 and MAX4376–8. Therefore, similar techniques can be used to size input resistors for proper differential/common-mode filter design.

Summary and Proof

To summarize, ideal performance can be obtained from input filters with series resistors between the sense resistor and $RS+$ and $RS-$ pins if:

1. The series resistor between R_{SENSE+} and $RS+$ is kept small with respect to R_{G1}
2. The series resistor between R_{SENSE+} and $RS+$ is twice as big as that between R_{SENSE-} and $RS-$

Note, finally, that since $R_{SERIES+}$ is twice $R_{SERIES-}$, the common-mode filter capacitors will also need to be suitably scaled to meet desired AC and transient performance objectives.

The bench-test results in **Table 1** were obtained with MAX4173T and support the discussion above. The min and max values of V_{OS} were calculated using min and max bias currents from the data sheet; the min and max gain errors were calculated using $\pm 30\%$ of $R_{G1} = 6k$.

Table 1. Series Resistor Test Results for the MAX4173

R _{SERIES+}	R _{SERIES-}	Ratio of R _{SERIES+} to R _{SERIES-}	Gain	V _{INTERCEPT} (mV)	Gain Error	V _{OS} (mV)	V _{OS} (mV, min)	V _{OS} (mV, max)	GE (% min)	GE (% max)
0	0	NA	19.959	-1.5974	0.2%	-0.1	0	0.0	0.0%	0.0%
98	98	~1	19.623	53.882	1.9%	2.7	0	4.9	1.2%	2.3%
196	98	~2	19.291	-2.6704	3.5%	-0.1	0	0.0	2.5%	4.5%
994	1000	~1	16.979	491.88	15.1%	29.0	0	50.3	11.3%	19.1%
1977	1000	~2	14.815	-0.9963	25.9%	-0.1	0	1.2	20.2%	32.0%

Similarly, bench results obtained with MAX4372F are shown below in **Table 2** (R_{G1} = 100k).

Table 2. Series Resistor Test Results for the MAX4372

R _{SERIES+}	R _{SERIES-}	Ratio of R _{SERIES+} to R _{SERIES-}	Gain	V _{INTERCEPT} (mV)	Gain Error	V _{OS} (mV)	V _{OS} (mV, min)	V _{OS} (mV, max)	GE (% min)	GE (% max)
0	0	NA	49.968	14.253	-0.1%	-0.3	0	0.0	0.0%	0.0%
1000	997	~1	49.442	40.34	-1.1%	-0.8	0	-1.0	-0.8%	-1.4%
2098	1048	~2	48.877	13.7	-2.2%	-0.3	0	0.0	-1.6%	-2.9%
10001	9978	~1	45.197	245.69	-9.6%	-5.4	0	-10.0	-7.1%	-12.5%
19958	9978	~2	41.278	8.4646	-17.4%	-0.2	0	0.0	-13.3%	-22.2%

The derivation of calculated min and max gain errors and min-max V_{OS} is shown below.

Old Gain

$$= \text{Constant} \times R_{GD} / R_{G1} = 20 \text{ (for T-version of MAX4173)}$$

New Gain

$$= \text{Constant} \times R_{GD} / R_{G1\text{new}}; R_{G1\text{new}} = R_{G1} + R_{\text{SERIES+}}$$

$$= \text{Old Gain} \times R_{G1} / R_{G1\text{new}}$$

$$= 20 \times R_{G1} / (R_{G1} + R_{\text{SERIES+}})$$

Gain Error

$$= (20 - \text{New Gain}) / 20\%$$

$$= R_{\text{SERIES+}} / (R_{G1} + R_{\text{SERIES+}})$$

Min Gain Error

$$= R_{\text{SERIES+}} / (1.3 \times R_{G1} + R_{\text{SERIES+}})$$

Max Gain Error

$$= R_{\text{SERIES+}} / (0.7 \times R_{G1} + R_{\text{SERIES+}})$$

R_{G1} = 6k for MAX4173

$$V_{OS} = I_{\text{BIAS2}} \times R_{G2\text{new}} - I_{\text{BIAS1}} \times R_{G1\text{new}}$$

$$= I_{\text{BIAS1}} \times ((2 \times R_{\text{SERIES-}}) - R_{\text{SERIES+}}); \text{ where } I_{\text{BIAS2}} = 2 \times I_{\text{BIAS1}}$$

$I_{BIAS1}(min) = 0$

$I_{BIAS1}(max) = 50\mu A$ for MAX4173

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Application Note 3888: www.maxim-ic.com/an3888

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